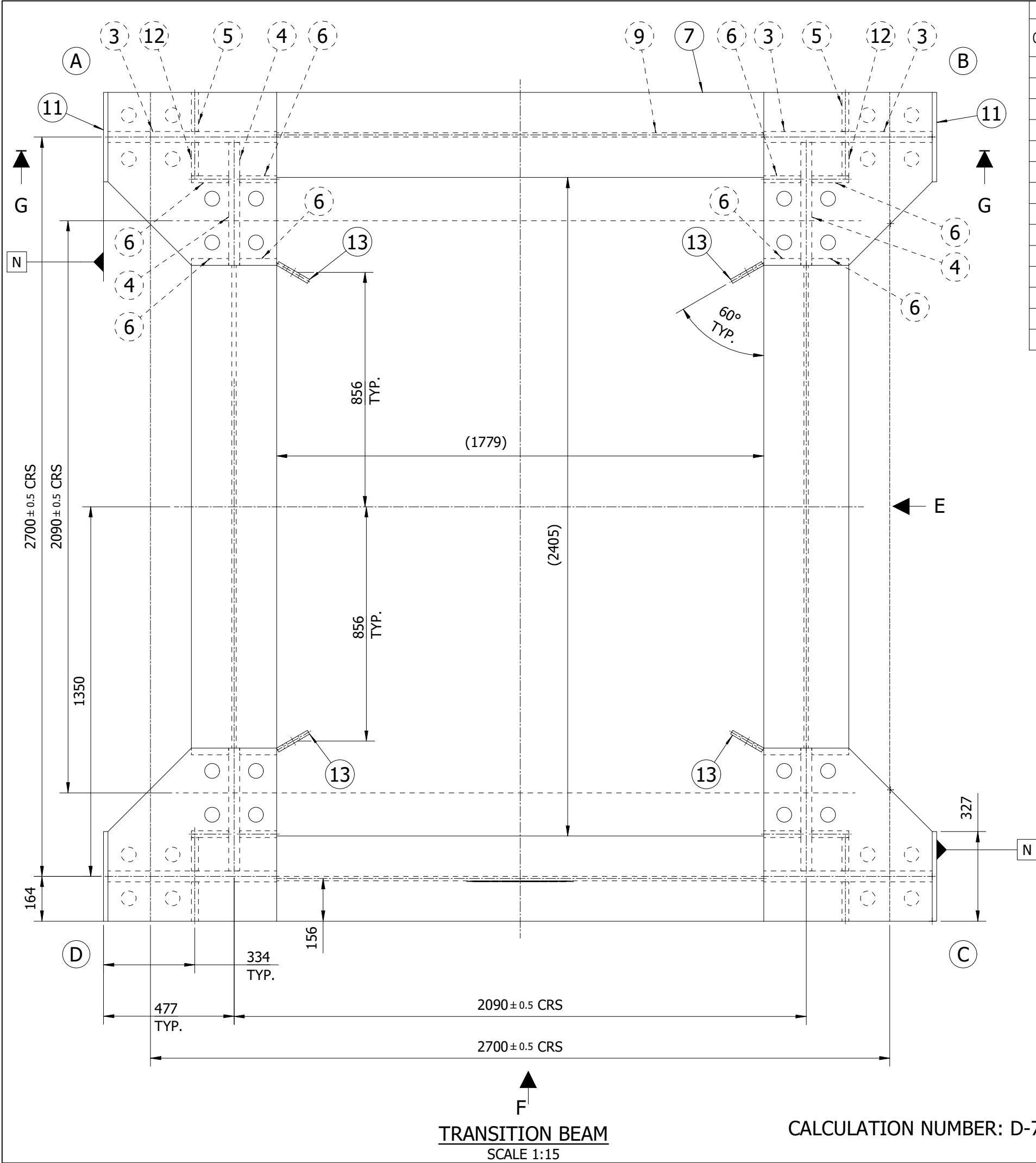
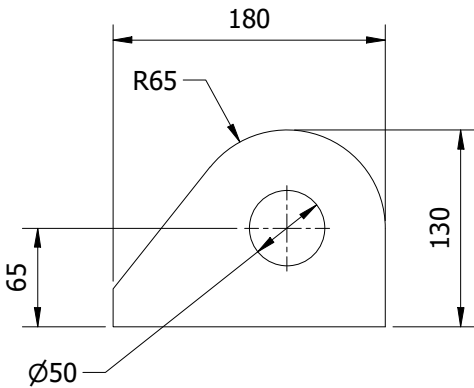
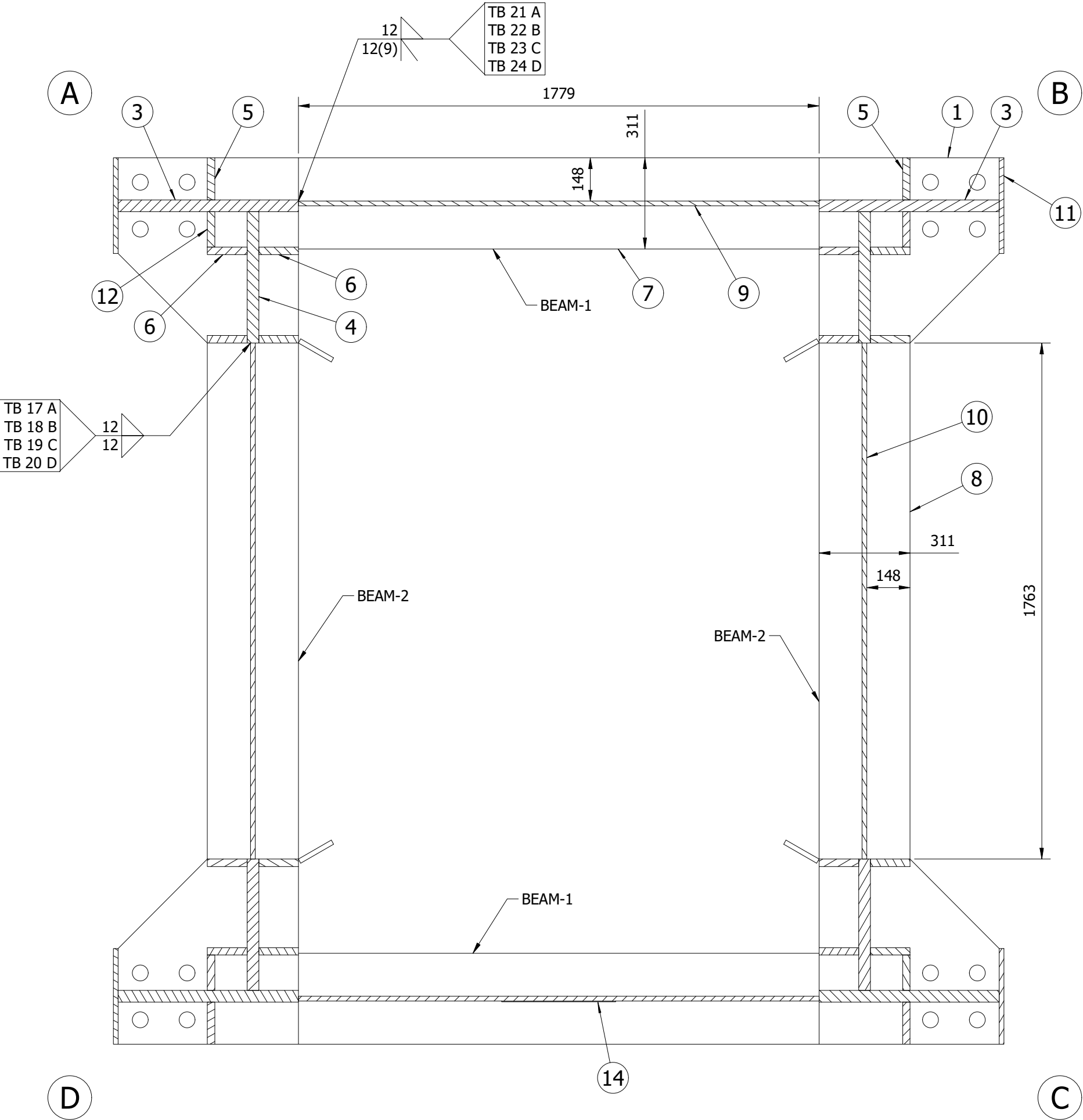




Material List										
CAT	POS	QTY	ITEM CODE	DESCRIPTION	LENGTH	WIDTH	SPECIFICATION	MATERIAL REMARK	MASS(kg)	REV
T	1	4	ASPO-6000-0142	PL60	632	616	BS EN 10025 S 355 J2	CHARPY TEMP: -20°C	646	
T	2	4	ASPO-6000-0142	PL60	632	616	BS EN 10025 S 355 J2	CHARPY TEMP: -20°C	646	
P	3	4	ASPO-4000-0142	PL40	736	616	BS EN 10025 S 355 J2	CHARPY TEMP: -20°C	569	
P	4	4	ASPO-4000-0142	PL40	736	449	BS EN 10025 S 355 J2	CHARPY TEMP: -20°C	415	
P	5	4	ASPO-2500-0142	PL25	736	144	BS EN 10025 S 355 J2	CHARPY TEMP: -20°C	83	
P	6	16	ASPO-2500-0142	PL25	736	136	BS EN 10025 S 355 J2	CHARPY TEMP: -20°C	313	
P	7	4	ASPO-2000-0142	PL20	1779	311	BS EN 10025 S 355 J2	CHARPY TEMP: -20°C	347	
P	8	4	ASPO-2000-0142	PL20	1763	311	BS EN 10025 S 355 J2	CHARPY TEMP: -20°C	344	
P	9	2	ASPO-1600-0142	PL16	1779	796	BS EN 10025 S 355 J2	CHARPY TEMP: -20°C	356	
P	10	2	ASPO-1600-0142	PL16	1763	790	BS EN 10025 S 355 J2	CHARPY TEMP: -20°C	350	
P	11	4	ASPO-1600-0142	PL16	768	327	BS EN 10025 S 355 J2	CHARPY TEMP: -20°C	126	
P	12	4	ASPO-2500-0142	PL25	736	122	BS EN 10025 S 355 J2	CHARPY TEMP: -20°C	70	
P	13	4	ASPO-1600-0022	PL16	180	130	BS EN 10025 S 355	CHARPY TEMP: -20°C	8	
	14	1		PL3	390	190	YELLOW TRAFFOLYTE		0	

- NOTES**
- ALL WELDING, PREPARATION AND NDT TESTING (WHERE NOMINATED ON WNS) TO COMPLY WITH THE AWS-D1.1 LATEST EDITION
 - ALL WELDS, UNLESS NOTED OTHERWISE, TO BE CONTINUOUS 10mm FILLET WELDS
 - ALL JOINTS ARE TO BE SEAL WELDED AGAINST CORROSION
 - THE CUT LENGTHS DO NOT ALLOW FOR WELD PREPARATION
 - FOR WELD PROCEDURES AND N.D.T. REQUIREMENTS, REFER TO A7150-0431-WNS
 - ITEMS MARKED CATEGORY 'P' REQUIRE THE FOLLOWING
 - MATERIAL TRACEABILITY TO CHARPY TEST CERTIFICATES.
 - MATERIAL TRACEABILITY TO MECHANICAL AND CHEMICAL MILL CERTIFICATES.
 - COMPLIANCE TO THE APPLICABLE CDS.
 - ITEMS MARKED CATEGORY 'T' REQUIRE THE FOLLOWING
 - MATERIAL TRACEABILITY TO CHARPY TEST CERTIFICATES,
 - MATERIAL TRACEABILITY TO MECHANICAL AND CHEMICAL MILL CERTIFICATES.
 - A REPORT OF ULTRASONIC INSPECTION AND COMPLIANCE TO ACCEPTANCE LEVEL 'B' OF ASTM A 578/A 578M. A TEST REPORT PROVING TESTING COMPLIANCE OR RESISTANCE TO LAMELLAR TEARING TO ASTM 770/A770M
 - COMPLIANCE TO THE APPLICABLE CDS.
 - FOR ALTERNATIVE MATERIALS, REFER TO F.F.C. SPEC.114
 - 4 % HAS BEEN ADDED TO TOTAL WEIGHT TO ALLOW FOR WELDING

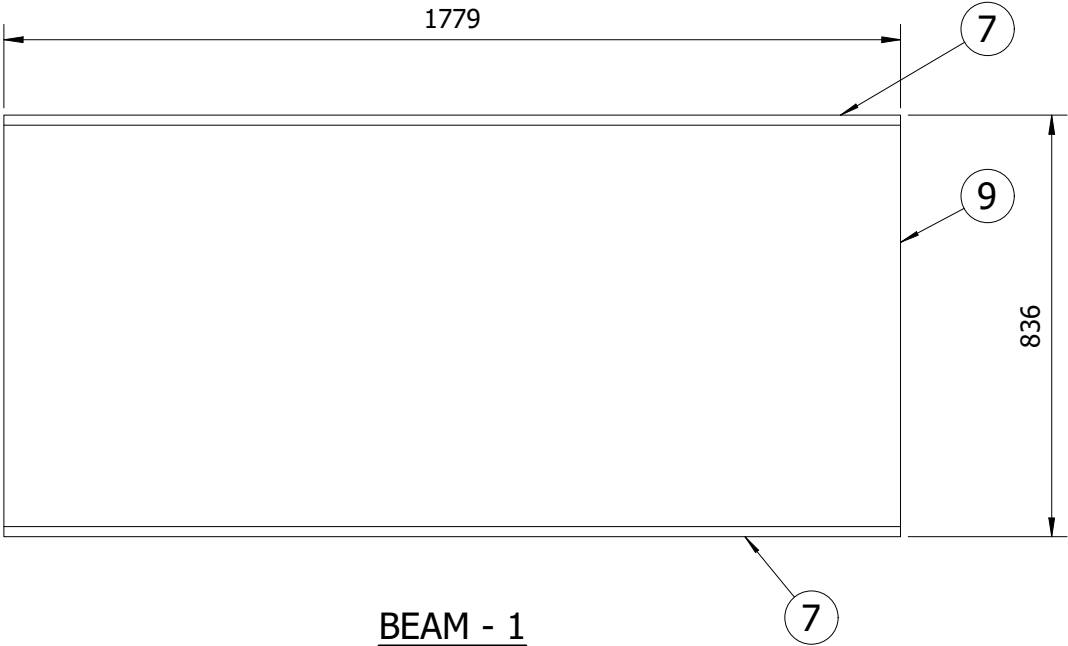
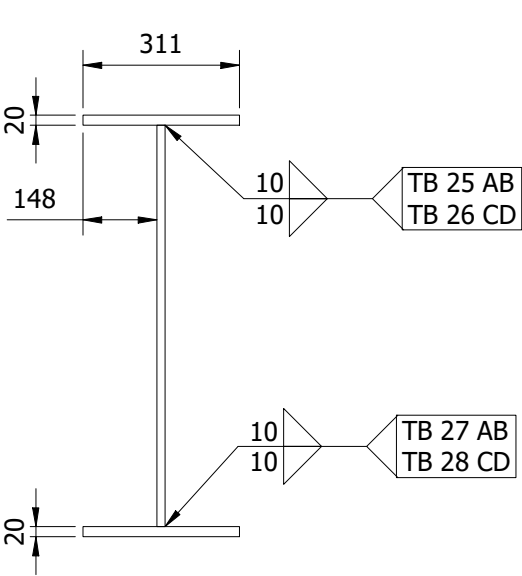
06/10/22	ORIGINAL ISSUE		-	A
Date	Description		ECN Number	Rev
TOLERANCES				
Machined Dimensions: Tolerances required UNO.				
≤30 ±0.2	>30 - ≤100 ±0.3	>100 - ≤300 ±0.5	>300 - ≤1000 ±0.8	>1000 - ≤2000 ±1.2
Structural Components: Tolerances required UNO.				
≤1000 ±1	>1000 - ≤2000 ±2	>2000 - ≤3000 ±3	>3000 - ≤6000 ±4	>6000 - ≤9000 ±5
 FAVELLE FAVCO CRANES PTY. LTD, Australia A.B.N. 29 067 562 449 A subsidiary of FAVELLE FAVCO BERHAD A member of MUHIBBAH ENGINEERING BHD				
Title				
TRANSITION FRAME BETWEEN 393 AND 763 TOWER				
Drawn VTB	Draft Checked TDT	Eng Checked TDT	Approved JPD	Scale: 1:15
Weight 4275 KG		First Used On S/No. 7T-B-10449	Drawing Number A7150-0431	Sheet: 1 OF 12
				Rev: A



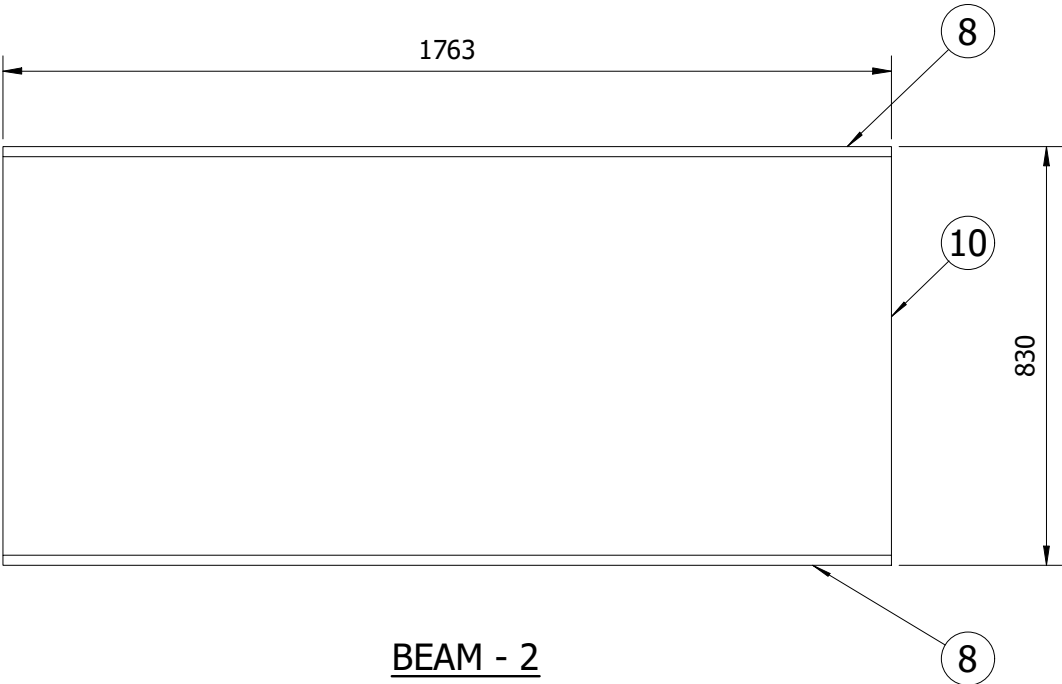
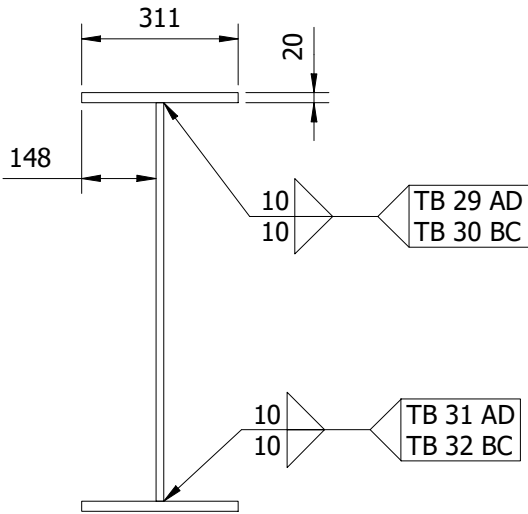
ITEM 13 - DETAIL
SCALE 1 : 5
REFER DXF A7150-0431-013A

SECTION H-H
SCALE 1:15

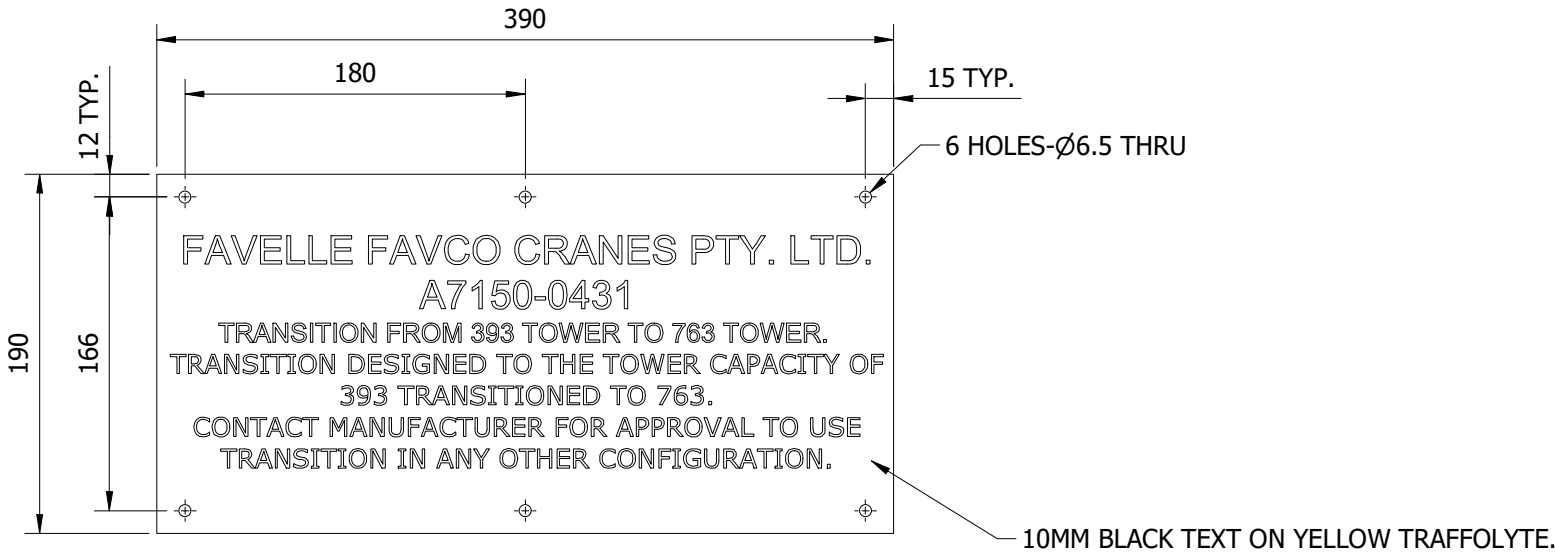
06/10/22		ORIGINAL ISSUE			-	A
Date		Description			ECN Number	Rev
TOLERANCES						THIS DRAWING REMAINS THE PROPERTY OF FAVELLE FAVCO CRANES PTY LTD AND MUST NOT BE USED OR COPIED WITHOUT WRITTEN PERMISSION
Machined Dimensions: Tolerances required UNO.						
≤30 ±0.2	>30 - ≤100 ±0.3	>100 - ≤300 ±0.5	>300 - ≤1000 ±0.8	>1000 - ≤2000 ±1.2		
Structural Components: Tolerances required UNO.						
≤1000 ±1	>1000 - ≤2000 ±2	>2000 - ≤3000 ±3	>3000 - ≤6000 ±4	>6000 - ≤9000 ±5		
FAVELLE FAVCO FAVELLE FAVCO CRANES PTY. LTD, Australia A.B.N. 29 067 562 449 A subsidiary of FAVELLE FAVCO BERHAD A member of MUHIBBAH ENGINEERING BHD						
Title						
TRANSITION FRAME BETWEEN 393 AND 763 TOWER						
Drawn VTB	Draft Checked TDT	Eng Checked TDT	Approved JPD	Scale: 1:15	Sheet: 3 OF 12	
	Weight 4275 KG	First Used On S/No. 7T-B-10449	Drawing Number A7150-0431		Rev: A	



BEAM - 1
SCALE 1 : 15

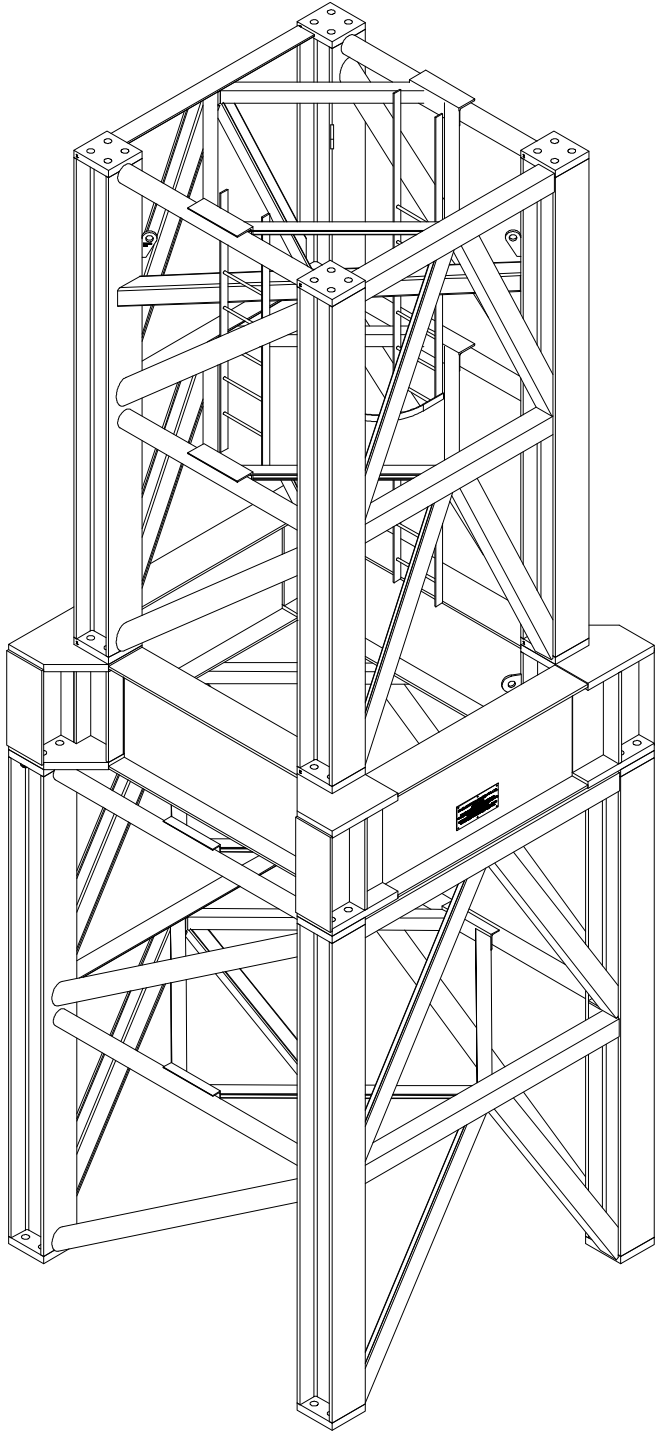
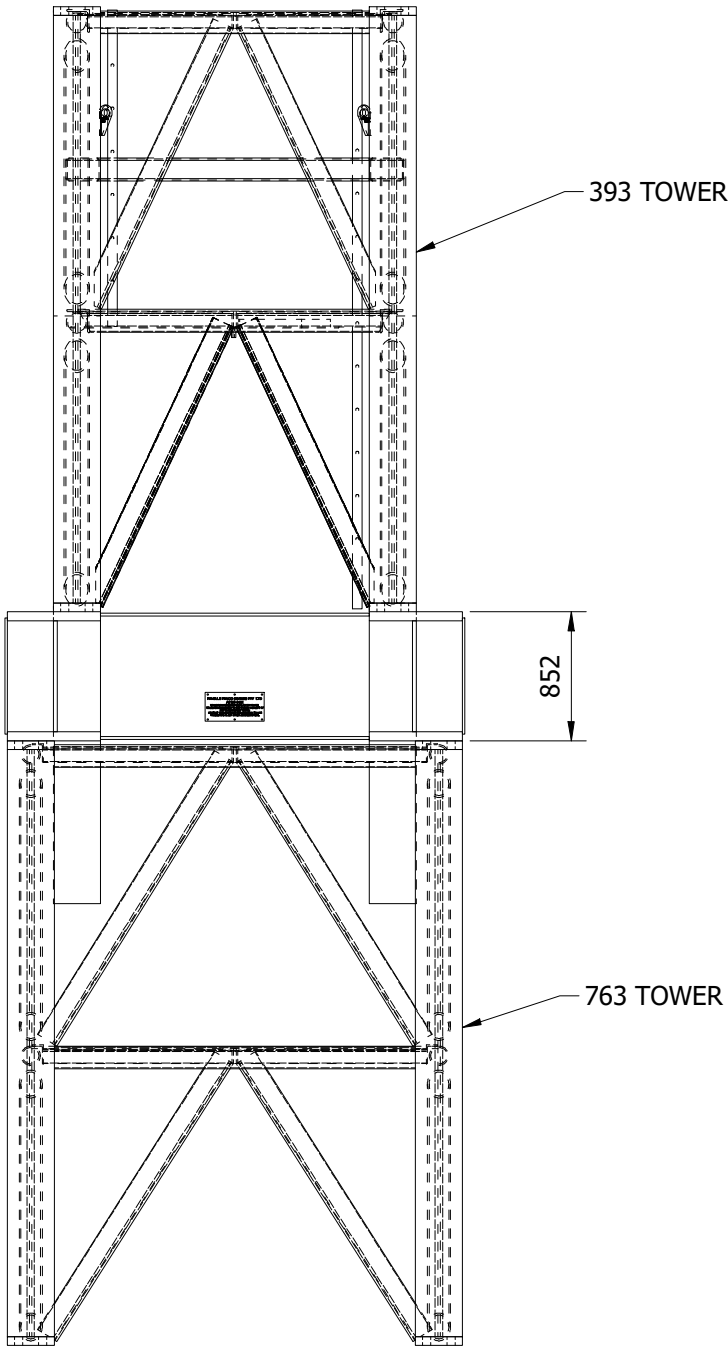
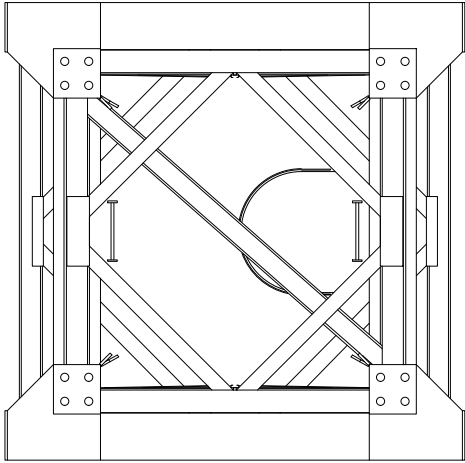


BEAM - 2
SCALE 1 : 15



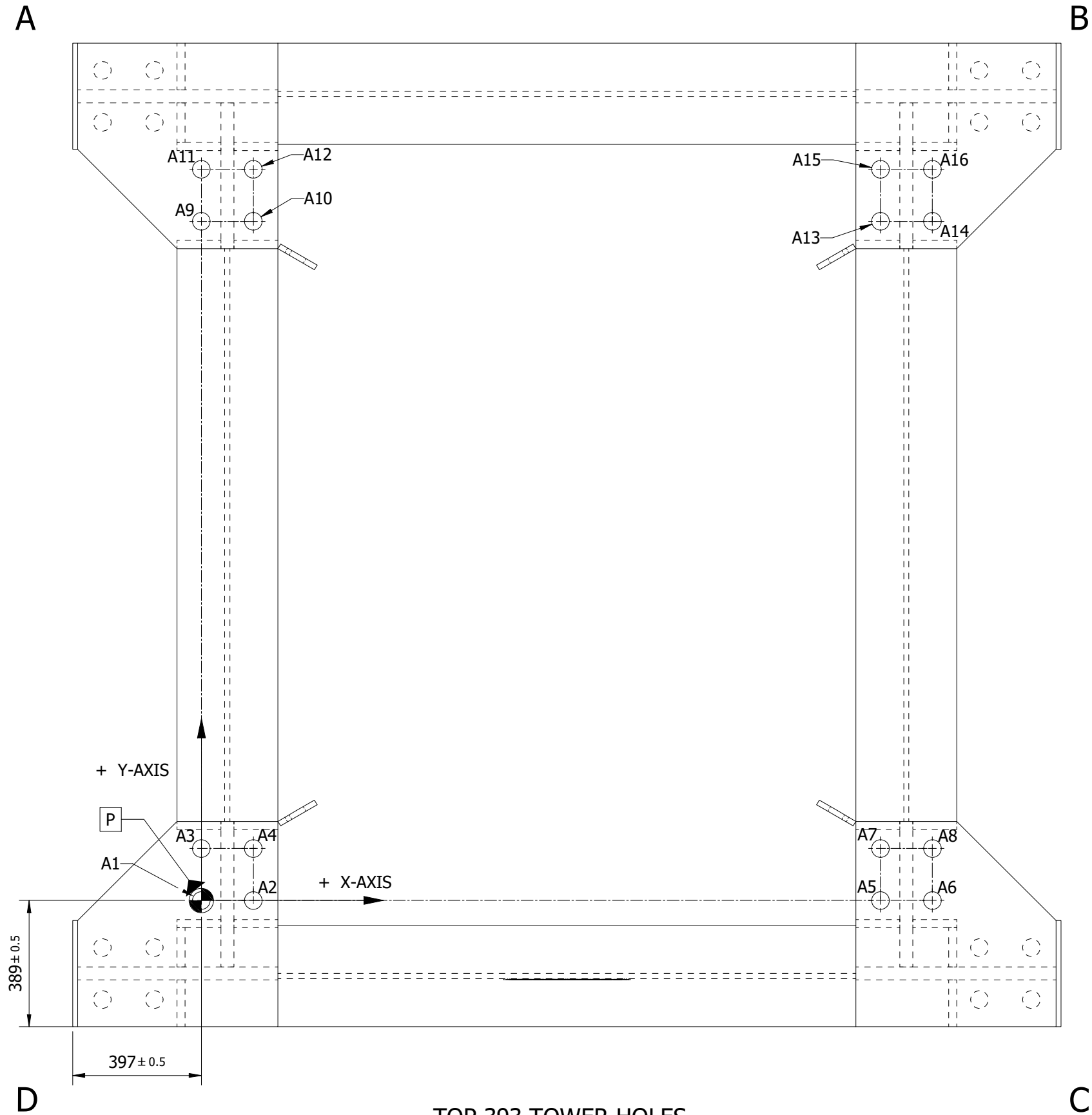
ITEM 14 - DETAIL
SCALE 1 : 4
REFER DXF A7151-0321-0014A

06/10/22		ORIGINAL ISSUE			-	A
Date		Description			ECN Number	Rev
TOLERANCES						THIS DRAWING REMAINS THE PROPERTY OF FAVELLE FAVCO CRANES PTY LTD AND MUST NOT BE USED OR COPIED WITHOUT WRITTEN PERMISSION
Machined Dimensions: Tolerances required UNO.						
≤30 ±0.2	>30 - ≤100 ±0.3	>100 - ≤300 ±0.5	>300 - ≤1000 ±0.8	>1000 - ≤2000 ±1.2		
Structural Components: Tolerances required UNO.						
≤1000 ±1	>1000 - ≤2000 ±2	>2000 - ≤3000 ±3	>3000 - ≤6000 ±4	>6000 - ≤9000 ±5		
<						



ISOMETRIC
SCALE 1:50

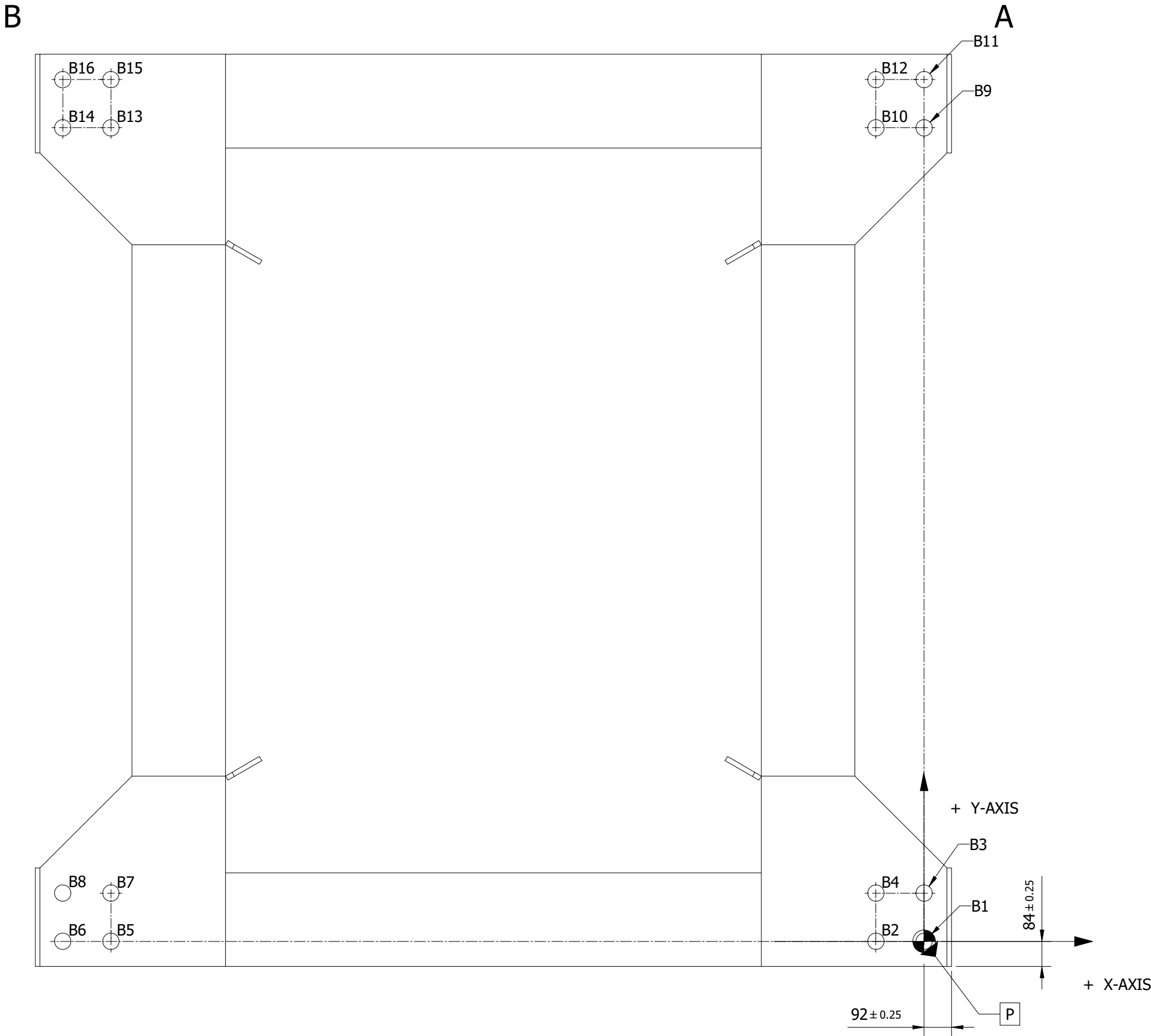
06/10/22	ORIGINAL ISSUE				-	A
Date	Description				ECN Number	Rev
TOLERANCES						THIS DRAWING REMAINS THE PROPERTY OF FAVELLE FAVCO CRANES PTY LTD AND MUST NOT BE LOANED, REPRODUCED OR COPIED WITHOUT WRITTEN PERMISSION.
Machined Dimensions: Tolerances required UNO.						
≤30 ±0.2	>30 - ≤100 ±0.3	>100 - ≤300 ±0.5	>300 - ≤1000 ±0.8	>1000 - ≤2000 ±1.2		
Structural Components: Tolerances required UNO.						
≤1000 ±1	>1000 - ≤2000 ±2	>2000 - ≤3000 ±3	>3000 - ≤6000 ±4	>6000 - ≤9000 ±5		
FAVELLE FAVCO CRANES PTY. LTD, Australia A.B.N. 29 067 562 449 A subsidiary of FAVELLE FAVCO BERHAD A member of MUHIBBAH ENGINEERING BHD						
Title						
TRANSITION FRAME BETWEEN 393 AND 763 TOWER						
Drawn VTB	Draft Checked TDT	Eng Checked TDT	Approved JPD	Scale: 1:50	Sheet: 6 OF 12	
	Weight 4275 KG	First Used On S/No. 7T-B-10449	Drawing Number A7150-0431		Rev: A	



Hole Table			
HOLE	XDIM	YDIM	DESCRIPTION AND POSITION TOLERANCE
A1	0.00	0.00	Ø54 ∇ 60 ⊕ 0.5 P
A2	160.00	0.00	
A3	0.00	160.00	
A4	160.00	160.00	
A5	2090.00	0.00	
A6	2250.00	0.00	
A7	2090.00	160.00	
A8	2250.00	160.00	
A9	0.00	2090.00	
A10	160.00	2090.00	
A11	0.00	2250.00	
A12	160.00	2250.00	
A13	2090.00	2090.00	
A14	2250.00	2090.00	
A15	2090.00	2250.00	
A16	2250.00	2250.00	

06/10/22		ORIGINAL ISSUE		-	A
Date		Description		ECN Number	Rev
TOLERANCES					THIS DRAWING REMAINS THE PROPERTY OF FAVELLE FAVCO CRANES PTY LTD AND MUST NOT BE USED OR COPIED WITHOUT WRITTEN PERMISSION ©
Machined Dimensions: Tolerances required UNO.					
≤30 ±0.2	>30 - ≤100 ±0.3	>100 - ≤300 ±0.5	>300 - ≤1000 ±0.8	>1000 - ≤2000 ±1.2	
Structural Components: Tolerances required UNO.					
≤1000 ±1	>1000 - ≤2000 ±2	>2000 - ≤3000 ±3	>3000 - ≤6000 ±4	>6000 - ≤9000 ±5	
FAVELLE FAVCO FAVELLE FAVCO CRANES PTY. LTD, Australia A.B.N. 29 067 562 449 A subsidiary of FAVELLE FAVCO BERHAD A member of MUHIBBAH ENGINEERING BHD					
Title					
TRANSITION FRAME BETWEEN 393 AND 763 TOWER					
Drawn VTB	Draft Checked TDT	Eng Checked TDT	Approved JPD	Scale: 1:15	Sheet: 7 OF 12
	Weight 4275 KG	First Used On S/No. 7T-B-10449	Drawing Number A7150-0431		Rev: A

INSPECT BOLT, NUT, WASHER AND
BOLTING TOOL CLEARANCE FOR ALL BOLT
HOLES PRIOR TO DESPATCH.
REF BOLT DRAWING A3-7156.003
REF WASHER DRAWING A4-7151.029



BOTTOM 763 TOWER HOLES
SCALE 1:15

Hole Table			
HOLE	XDIM	YDIM	DESCRIPTION AND POSITION TOLERANCE
B1	0,00	0,00	Ø54 ∇ 60 ⊕ 0.5 P
B2	-160,00	0,00	
B3	0,00	160,00	
B4	-160,00	160,00	
B5	-2700,00	0,00	
B6	-2860,00	0,00	
B7	-2700,00	160,00	
B8	-2860,00	160,00	
B9	0,00	2700,00	
B10	-160,00	2700,00	
B11	0,00	2860,00	
B12	-160,00	2860,00	
B13	-2700,00	2700,00	
B14	-2860,00	2700,00	
B15	-2700,00	2860,00	
B16	-2860,00	2860,00	

06/10/22		ORIGINAL ISSUE		-	A
Date		Description		ECN Number	Rev
TOLERANCES					THIS DRAWING REMAINS THE PROPERTY OF FAVELLE FAVCO CRANES PTY LTD AND MUST NOT BE USED OR COPIED WITHOUT WRITTEN PERMISSION
Machined Dimensions: Tolerances required UNO.					
≤30 ±0.2	>30 - ≤100 ±0.3	>100 - ≤300 ±0.5	>300 - ≤1000 ±0.8	>1000 - ≤2000 ±1.2	
Structural Components: Tolerances required UNO.					
≤1000 ±1	>1000 - ≤2000 ±2	>2000 - ≤3000 ±3	>3000 - ≤6000 ±4	>6000 - ≤9000 ±5	
FAVELLE FAVCO FAVELLE FAVCO CRANES PTY. LTD, Australia A.B.N. 29 067 562 449 A subsidiary of FAVELLE FAVCO BERHAD A member of MUHIBBAH ENGINEERING BHD © THIS DRAWING REMAINS THE PROPERTY OF FAVELLE FAVCO CRANES PTY LTD AND MUST NOT BE USED OR COPIED WITHOUT WRITTEN PERMISSION Rev: A					
Title					
TRANSITION FRAME BETWEEN 393 AND 763 TOWER					
Drawn VTB	Draft Checked TDT	Eng Checked TDT	Approved JPD	Scale: 1:15	Sheet: 8 OF 12
	Weight 4275 KG	First Used On S/No. 7T-B-10449	Drawing Number A7150-0431		Rev: A

WELD & NON DESTRUCTIVE TESTING SCHEDULE									FAVELLE FAVCO CRANES PTY LTD							
TITLE	TRANSITION FRAME BETWEEN 393 AND 763 TOWER						MODEL No.				S/No.			JOB No.		
PREPARED BY			ENG. CHECKED BY			DRAFT CHECKED BY		APPROVED BY		APPROVED DATE		TOTAL SHEETS	WNS SHEETS	DWG. REV.	WNS SCHEDULE No.	
VTB			TDT			TDT		JPD		06/10/22		9 OF 12	1 OF 4	A	A7150-0431-WNS	
WELD No.	FATIGUE STRESS CAT (Refer Note 2)	WPS No.	OPERATOR No.	Date	JOINT No.	VISUAL (Refer to NOTE #1)		MAG. PARTICLE (Refer to NOTE #1)		ULTRASONIC		RADIOGRAPHIC		BATCH No.	CONSUMABLE	C/DNC
						%	INITIAL	%	REPORT	%	REPORT	%	REPORT			
UNSPECIFIED WELDS																
FILLETS					2	100		10		-		-				
PREPS					2	100		10		-		-				
SPECIFIED WELDS AS PER BELOW																
TB 01					12	100		100		100		-				
TB 02					12	100		100		100		-				
TB 03					12	100		100		100		-				
TB 04					12	100		100		100		-				
TB 05					12	100		100		100		-				
TB 06					12	100		100		100		-				
TB 07					12	100		100		100		-				
TB 08					12	100		100		100		-				
TB 09					12	100		100		100		-				
TB 10					12	100		100		100		-				
TB 11					12	100		100		100		-				
TB 12					12	100		100		100		-				
TB 13					12	100		100		100		-				
TB 14					12	100		100		100		-				
TB 15					12	100		100		100		-				
TB 16					12	100		100		100		-				
TB 17					6	100		100		-		-				
TB 18					6	100		100		-		-				
TB 19					6	100		100		-		-				
TB 20					6	100		100		-		-				
TB 21					10	100		100		50		-				
TB 22					10	100		100		50		-				
TB 23					10	100		100		50		-				
TB 24					10	100		100		50		-				
TB 25					6	100		100		-		-				
TB 26					6	100		100		-		-				
TB 27					6	100		100		-		-				
TB 28					6	100		100		-		-				
TB 29					6	100		100		-		-				
TB 30					6	100		100		-		-				
TB 31					6	100		100		-		-				
Note #1 - All Visual and Magnetic Particle Inspections shall be tested in accordance with Table 6.1 for carbon steel and clause 6.29 for stainless steel of AWS D1.1 Latest Edition.																
Note #2 - Fatigue stress category shall be indicated for weld joints with steel backing in accordance with AWS D1.1 Latest Edition. All Aluminium Visual inspection shall be tested in accordance with section 4.19 and table 4.6 of AWS D1.2 Latest Edition																
UT Acceptance-Rejection Criteria shall be tested in accordance with Table 6.3 of AWS D1.1 Latest Edition																
C= Conform , DNC= Do not Conform, PROC=Procedure																

WELD & NON DESTRUCTIVE TESTING SCHEDULE										FAVELLE FAVCO CRANES PTY LTD								
TITLE	TRANSITION FRAME BETWEEN 393 AND 763 TOWER							MODEL No.				S/No.				JOB No.		
PREPARED BY			ENG. CHECKED BY			DRAFT CHECKED BY		APPROVED BY		APPROVED DATE		TOTAL SHEETS	WNS SHEETS	DWG. REV.	WNS SCHEDULE No.			
VTB			TDT			TDT		JPD		06/10/22		10 OF 12	2 OF 4	A	A7150-0431-WNS			
WELD No.	FATIGUE STRESS CAT (Refer Note 2)	WPS No.	OPERATOR No.	Date	JOINT No.	VISUAL (Refer to NOTE #1)		MAG. PARTICLE (Refer to NOTE #1)		ULTRASONIC		RADIOGRAPHIC		BATCH No.	CONSUMABLE	C/DNC		
						%	INITIAL	%	REPORT	%	REPORT	%	REPORT					
TB 32					6	100		100		-		-						
TB 33					6	100		100		-		-						
TB 34					6	100		100		-		-						
TB 35					6	100		100		-		-						
TB 36					6	100		100		-		-						
TB 37					10	100		100		50		-						
TB 38					10	100		100		50		-						
TB 39					10	100		100		50		-						
TB 40					10	100		100		50		-						
TB 41					12	100		100		100		-						
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TB 45					12	100		100		100		-						
TB 46					12	100		100		100		-						
TB 47					12	100		100		100		-						
TB 48					12	100		100		100		-						
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TB 62					10	100		100		50		-						
TB 63					10	100		100		50		-						
TB 64					10	100		100		50		-						
TB 65					12	100		100		100		-						
TB 66					12	100		100		100		-						
Note #1 - All Visual and Magnetic Particle Inspections shall be tested in accordance with Table 6.1 for carbon steel and clause 6.29 for stainless steel of AWS D1.1 Latest Edition.																		
Note #2 - Fatigue stress category shall be indicated for weld joints with steel backing in accordance with AWS D1.1 Latest Edition. All Aluminium Visual inspection shall be tested in accordance with section 4.19 and table 4.6 of AWS D1.2 Latest Edition																		
UT Acceptance-Rejection Criteria shall be tested in accordance with Table 6.3 of AWS D1.1 Latest Edition																		
C= Conform , DNC= Do not Conform, PROC=Procedure																		

WELD & NON DESTRUCTIVE TESTING SCHEDULE										FAVELLE FAVCO CRANES PTY LTD							
TITLE	TRANSITION FRAME BETWEEN 393 AND 763 TOWER							MODEL No.				S/No.			JOB No.		
PREPARED BY			ENG. CHECKED BY			DRAFT CHECKED BY		APPROVED BY		APPROVED DATE		TOTAL SHEETS	WNS SHEETS	DWG. REV.	WNS SCHEDULE No.		
VTB			TDT			TDT		JPD		06/10/22		11 OF 12	3 OF 4	A	A7150-0431-WNS		
WELD No.	FATIGUE STRESS CAT (Refer Note 2)	WPS No.	OPERATOR No.	Date	JOINT No.	VISUAL (Refer to NOTE #1)		MAG. PARTICLE (Refer to NOTE #1)		ULTRASONIC		RADIOGRAPHIC		BATCH No.	CONSUMABLE	C/DNC	
						%	INITIAL	%	REPORT	%	REPORT	%	REPORT				
TB 67					12	100		100		100		-					
TB 68					12	100		100		100		-					
TB 69					12	100		100		100		-					
TB 70					12	100		100		100		-					
TB 71					12	100		100		100		-					
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TB 79					12	100		100		100		-					
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TB 81					12	100		100		100		-					
TB 82					12	100		100		100		-					
TB 83					12	100		100		100		-					
TB 84					12	100		100		100		-					
TB 85					10	100		100		50		-					
TB 86					10	100		100		50		-					
TB 87					10	100		100		50		-					
TB 88					10	100		100		50		-					
TB 89					10	100		100		50		-					
TB 90					10	100		100		50		-					
TB 91					10	100		100		50		-					
TB 92					10	100		100		50		-					
TB 93					10	100		100		50		-					
TB 94					10	100		100		50		-					
TB 95					10	100		100		50		-					
TB 96					10	100		100		50		-					
TB 97					12	100		100		100		-					
TB 98					12	100		100		100		-					
TB 99					12	100		100		100		-					
TB 100					12	100		100		100		-					
TB 101					6	100		100		-		-					
Note #1 - All Visual and Magnetic Particle Inspections shall be tested in accordance with Table 6.1 for carbon steel and clause 6.29 for stainless steel of AWS D1.1 Latest Edition.																	
Note #2 - Fatigue stress category shall be indicated for weld joints with steel backing in accordance with AWS D1.1 Latest Edition. All Aluminium Visual inspection shall be tested in accordance with section 4.19 and table 4.6 of AWS D1.2 Latest Edition																	
UT Acceptance-Rejection Criteria shall be tested in accordance with Table 6.3 of AWS D1.1 Latest Edition																	
C= Conform , DNC= Do not Conform, PROC=Procedure																	

WELD & NON DESTRUCTIVE TESTING SCHEDULE										FAVELLE FAVCO CRANES PTY LTD									
TITLE		TRANSITION FRAME BETWEEN 393 AND 763 TOWER						MODEL No.				S/No.				JOB No.			
PREPARED BY			ENG. CHECKED BY			DRAFT CHECKED BY		APPROVED BY		APPROVED DATE		TOTAL SHEETS		WNS SHEETS		DWG. REV.		WNS SCHEDULE No.	
VTB			TDT			TDT		JPD		06/10/22		12 OF 12		4 OF 4		A		A7150-0431-WNS	
WELD No.	FATIGUE STRESS CAT (Refer Note 2)	WPS No.	OPERATOR No.	Date	JOINT No.	VISUAL (Refer to NOTE #1)		MAG. PARTICLE (Refer to NOTE #1)		ULTRASONIC		RADIOGRAPHIC		BATCH No.	CONSUMABLE	C/DNC			
						%	INITIAL	%	REPORT	%	REPORT	%	REPORT						
TB 102					6	100		100		-		-							
TB 103					6	100		100		-		-							
TB 104					6	100		100		-		-							
TB 105					6	100		100		-		-							
TB 106					6	100		100		-		-							
TB 107					6	100		100		-		-							
TB 108					6	100		100		-		-							
TB 109					12	100		100		100		-							
TB 110					12	100		100		100		-							
TB 111					12	100		100		100		-							
TB 112					12	100		100		100		-							
TB 113					6	100		100		-		-							
TB 114					6	100		100		-		-							
TB 115					6	100		100		-		-							
TB 116					6	100		100		-		-							
TB 117					6	100		100		-		-							
TB 118					6	100		100		-		-							
TB 119					6	100		100		-		-							
TB 120					6	100		100		-		-							
TB 121					12	100		100		100		-							
TB 122					12	100		100		100		-							
TB 123					12	100		100		100		-							
TB 124					12	100		100		100		-							
TB 125					12	100		100		100		-							
TB 126					12	100		100		100		-							
TB 127					12	100		100		100		-							
TB 128					12	100		100		100		-							
						-		-		-		-							
						-		-		-		-							
						-		-		-		-							
						-		-		-		-							
						-		-		-		-							
						-		-		-		-							
						-		-		-		-							
						-		-		-		-							
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