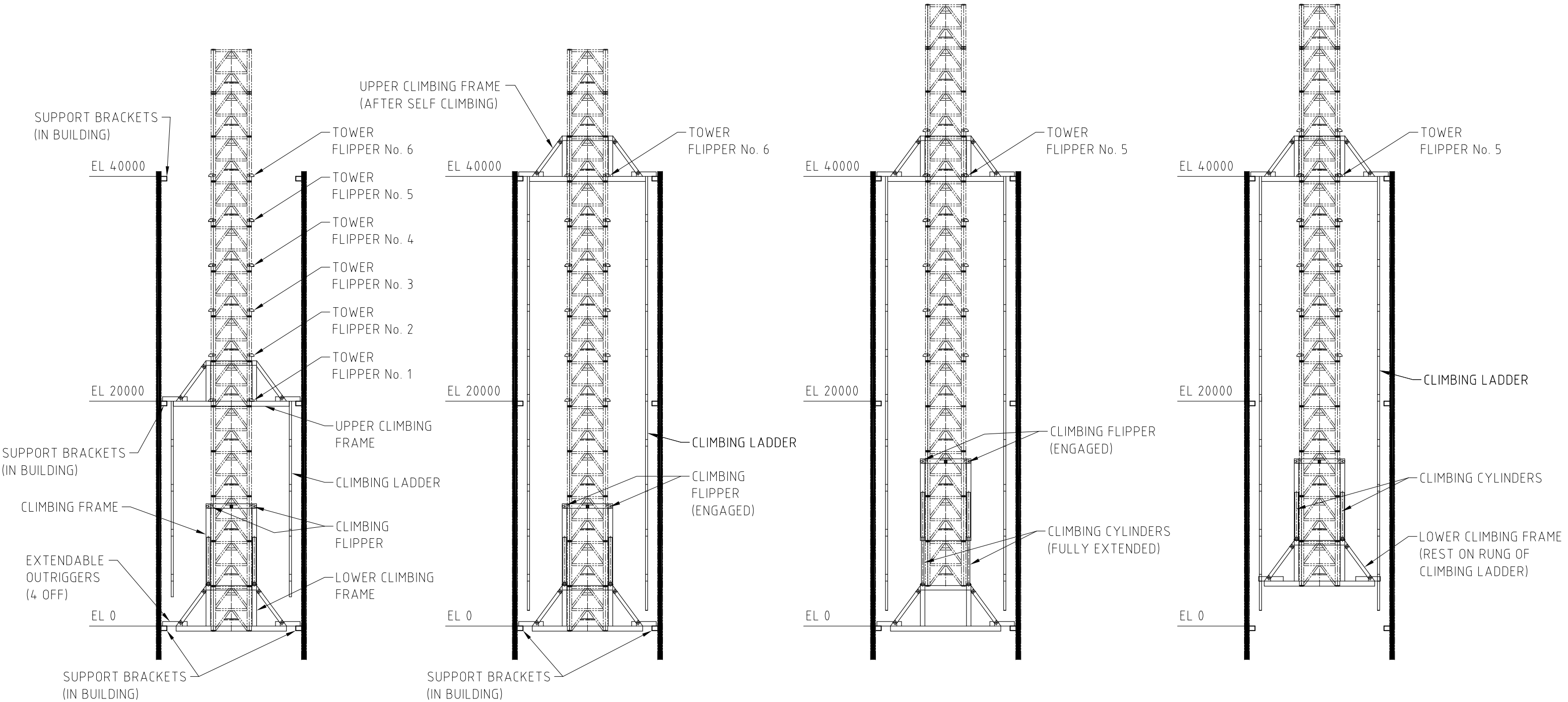




STAGE 1:

CRANE RESTING ON SUPPORTING BRACKET OF BUILDING WITH OUTRIGGERS ANCHORED DOWN AT EL 0m.

STAGE 2:

UPPER CLIMBING FRAME SELF-RAISES FROM EL 20m TO EL 40m (BY WINCH OR HYDRAULIC CYLINDERS).

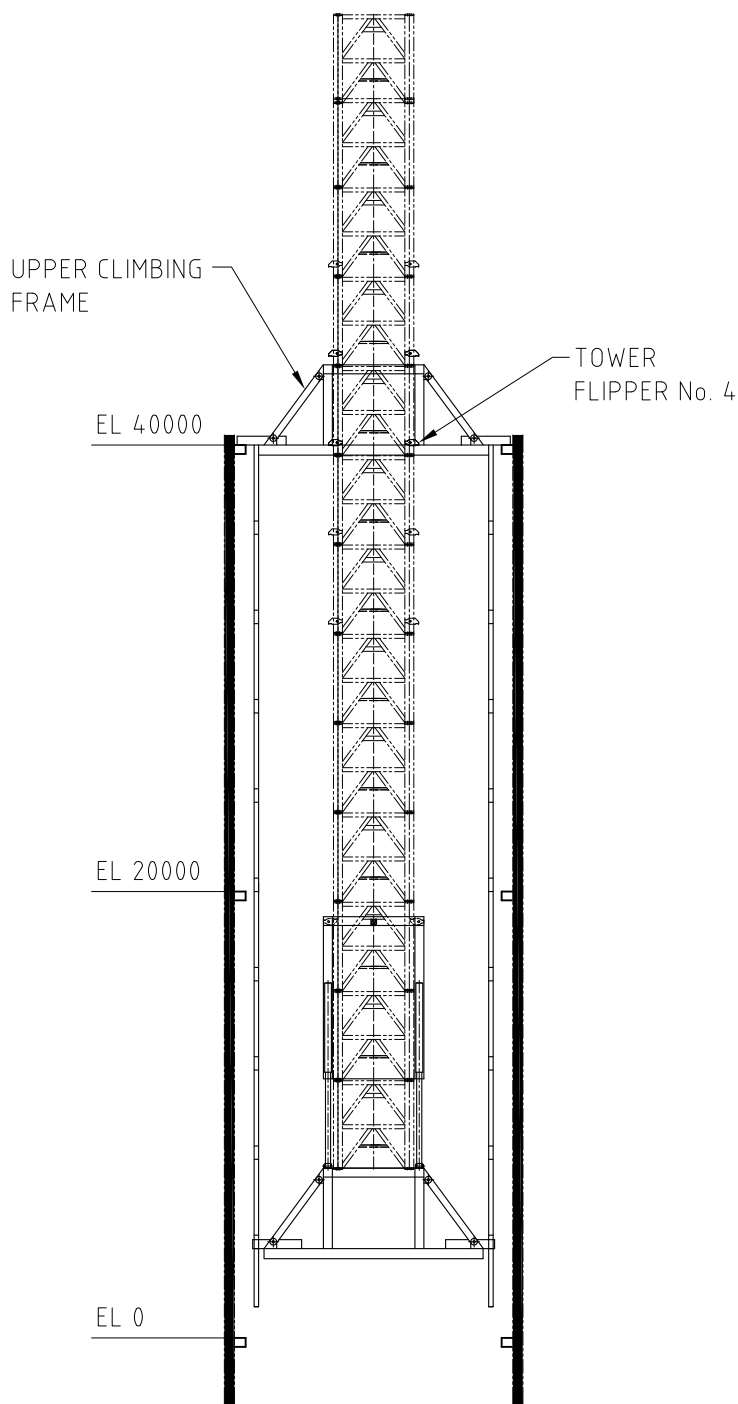
STAGE 3:

- 1. CRANE CLIMBS 4m HIGHER BY EXTENDING CLIMBING CYLINDERS AND RAISING CLIMBING FRAME.
- 2. CRANE ON TOWER FLIPPERS No. 5.

STAGE 4:

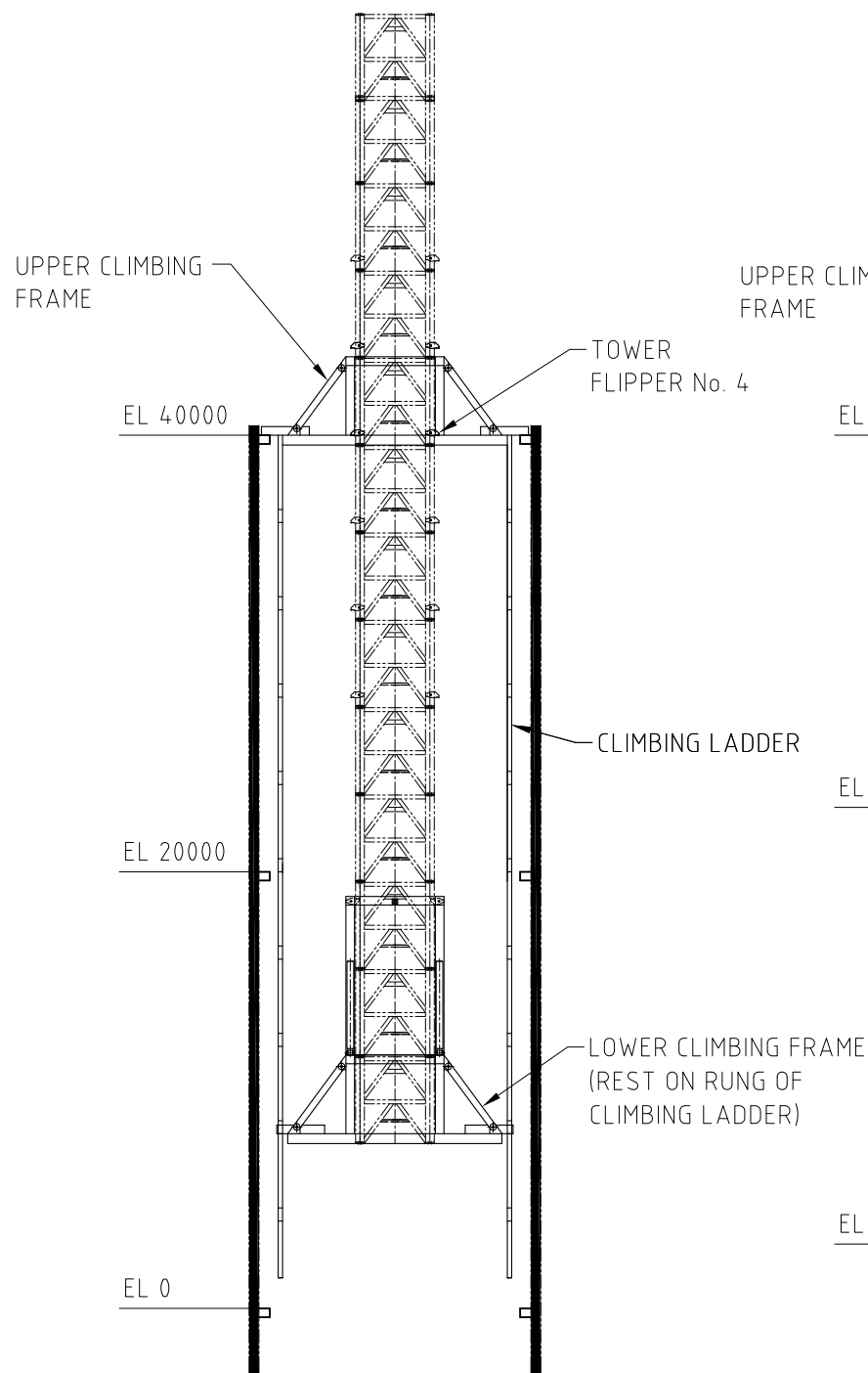
- 1. HYDRAULIC CYLINDERS RETRACTS, PULLING UP THE LOWER CLIMBING FRAME BY 4m UNTIL THE FRAME'S OUTRIGGERS REACH THE FIRST LEVEL RUNGS OF CLIMBING LADDERS.
- 2. CRANE RESTING ON CLIMBING LADDER WITH OUTRIGGERS OF LOWER CLIMBING FRAME ENGAGED ON LADDERS.

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File Reference No. TC/11520/15		Issue A			
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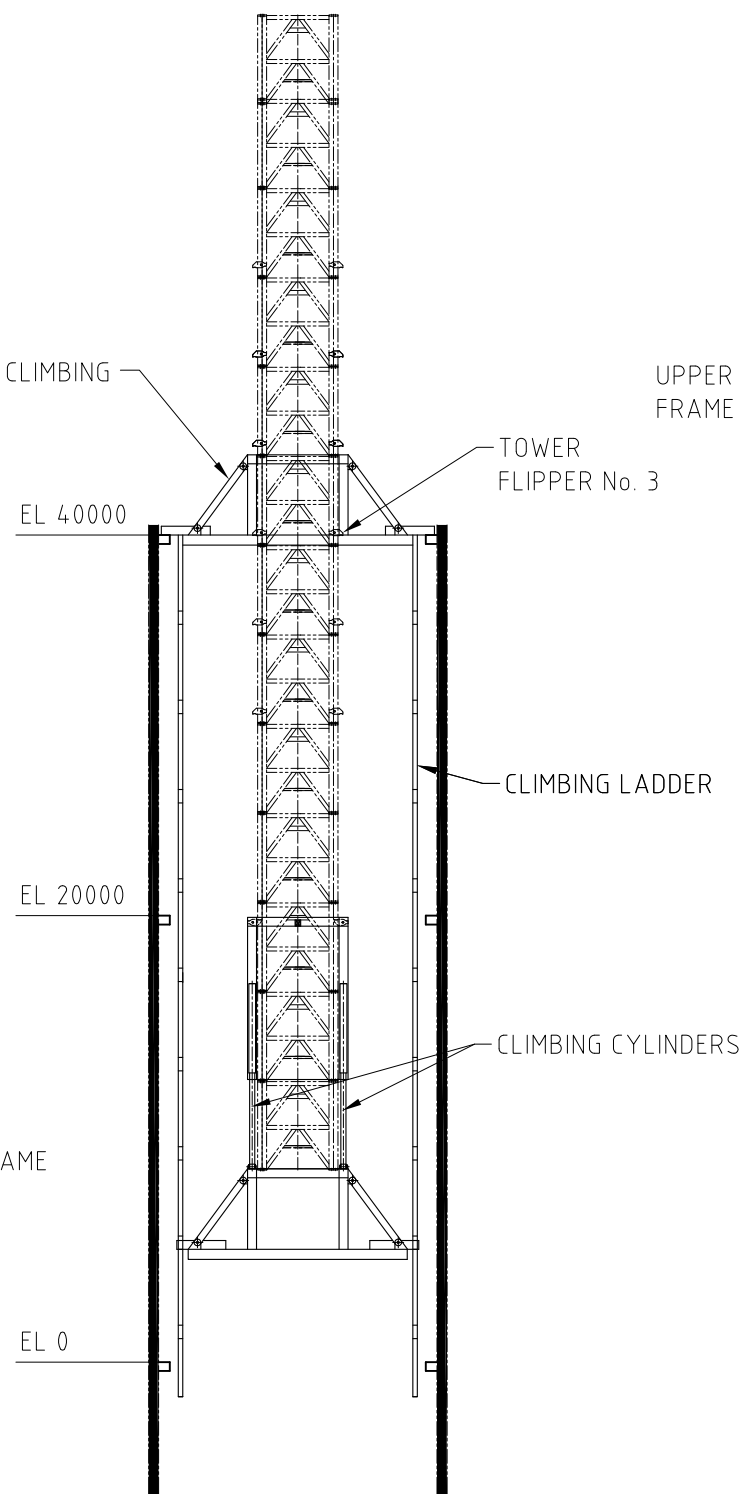
STAGE 5:

1. REPEAT STAGE 3 OF CLIMBING CRANE ANOTHER 4m HIGHER (TOTAL 8m) BY EXTENDING HYDRAULIC CLIMBING CYLINDERS AND RAISING CLIMBING FRAME.
2. CRANE RESTING ON TOWER FLIPPERS No. 4.



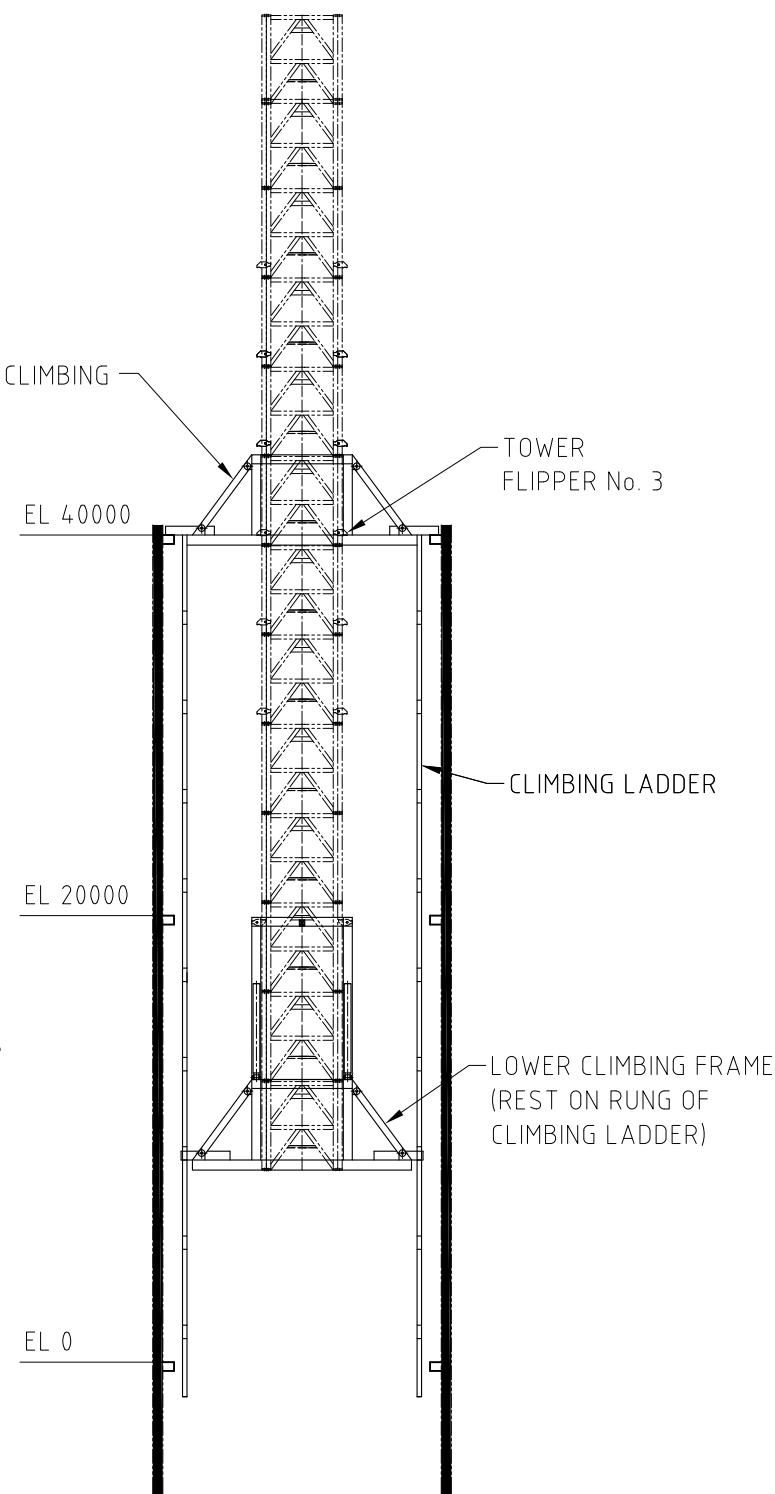
STAGE 6:

1. REPEAT STAGE 4 OF PULLING UP THE LOWER CLIMBING FRAME BY 4m, ENGAGE THE OUTRIGGERS ON CLIMBING LADDERS.
2. CRANE RESTING ON CLIMBING LADDER WITH OUTRIGGERS OF LOWER CLIMBING FRAME ENGAGED ON LADDERS.



STAGE 7:

1. CONTINUE CLIMBING CRANE BY ANOTHER 4m.
2. CRANE RESTING ON TOWER FLIPPERS No. 3.

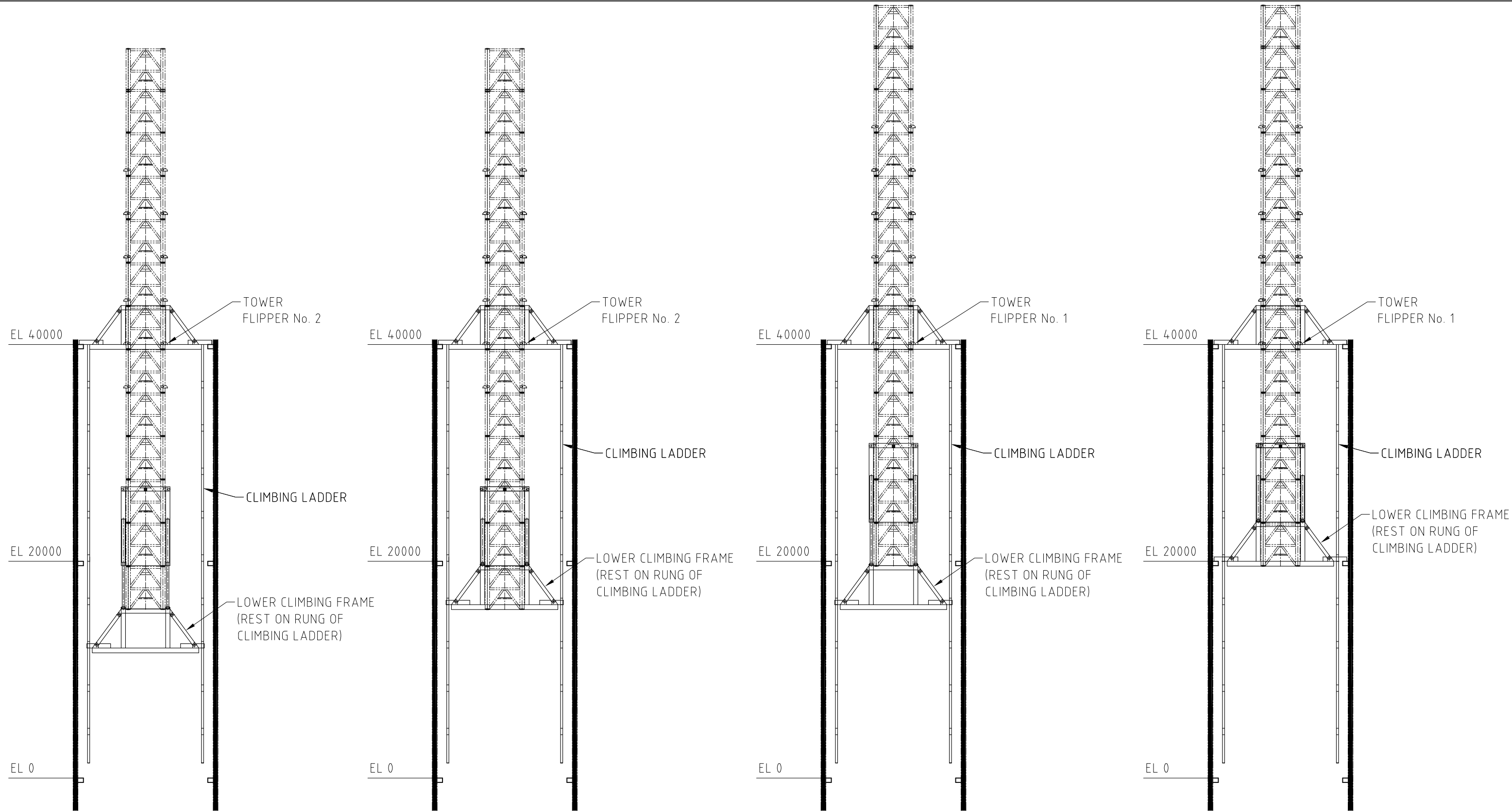


STAGE 8:

1. RETRACT CYLINDERS AND REST CRANE ON LADDERS.

SHT. 2 OF 3

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- STAGE 9:**

 1. CONTINUE CLIMBING CRANE 4m HIGHER.
 2. CRANE RESTING ON TOWER FLIPPERS No. 2.
- STAGE 10:**

RETRACT CYLINDERS AND REST CRANE ON LADDERS.
- STAGE 11:**

 1. CONTINUE CLIMBING CRANE 4m HIGHER.
 2. CRANE RESTING ON TOWER FLIPPERS No. 1.
- STAGE 12:**

 1. RETRACT CYLINDERS UNTIL THE LOWER CLIMBING FRAME'S OUTRIGGERS CAN BE ANCHORED ONTO SUPPORTING BRACKETS AT EL 20m.
 2. A FULL JUMP IS COMPLETED AND CRANE STANDS 20m HIGHER FROM STAGE 1.
 3. CRANE RETURNS TO NORMAL LIFTING OPERATION.

SHT. 3 OF 3

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