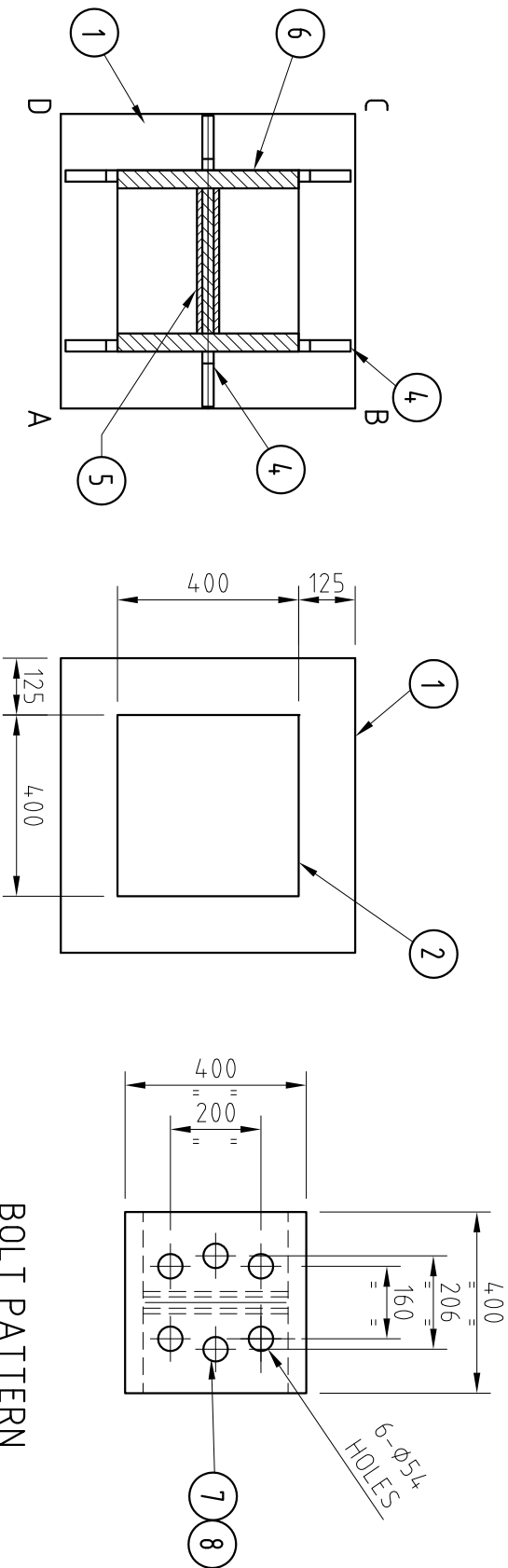
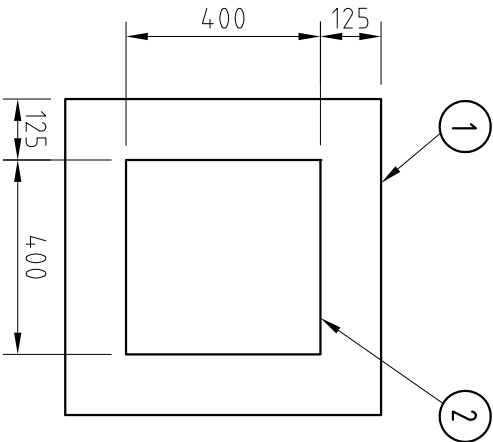


Material List						
Cat.	Item	Qty	Description	Length	Material	kg
P	1	1	60 PL x 650	650	350 MPa FFC SPEC 114	124
	2	1	CUT FROM ITEM 1	-	SEE NOTE 1	75
	3	1	60 PL x 650	650	350 MPa FFC SPEC 114	199
	4	6	25 PL x 120	250	350 MPa FFC SPEC 114	14
	5	2	12 PL x 320	450	350 MPa FFC SPEC 114	27
	6	1	HA 400 X 400 314 kg/m	1600	350 MPa FFC SPEC 114	502
P	7	6	2" NUT & BOLT	-	A3-7156.008	15
P	8	6	2" WASHER	-	A4-7151060	1

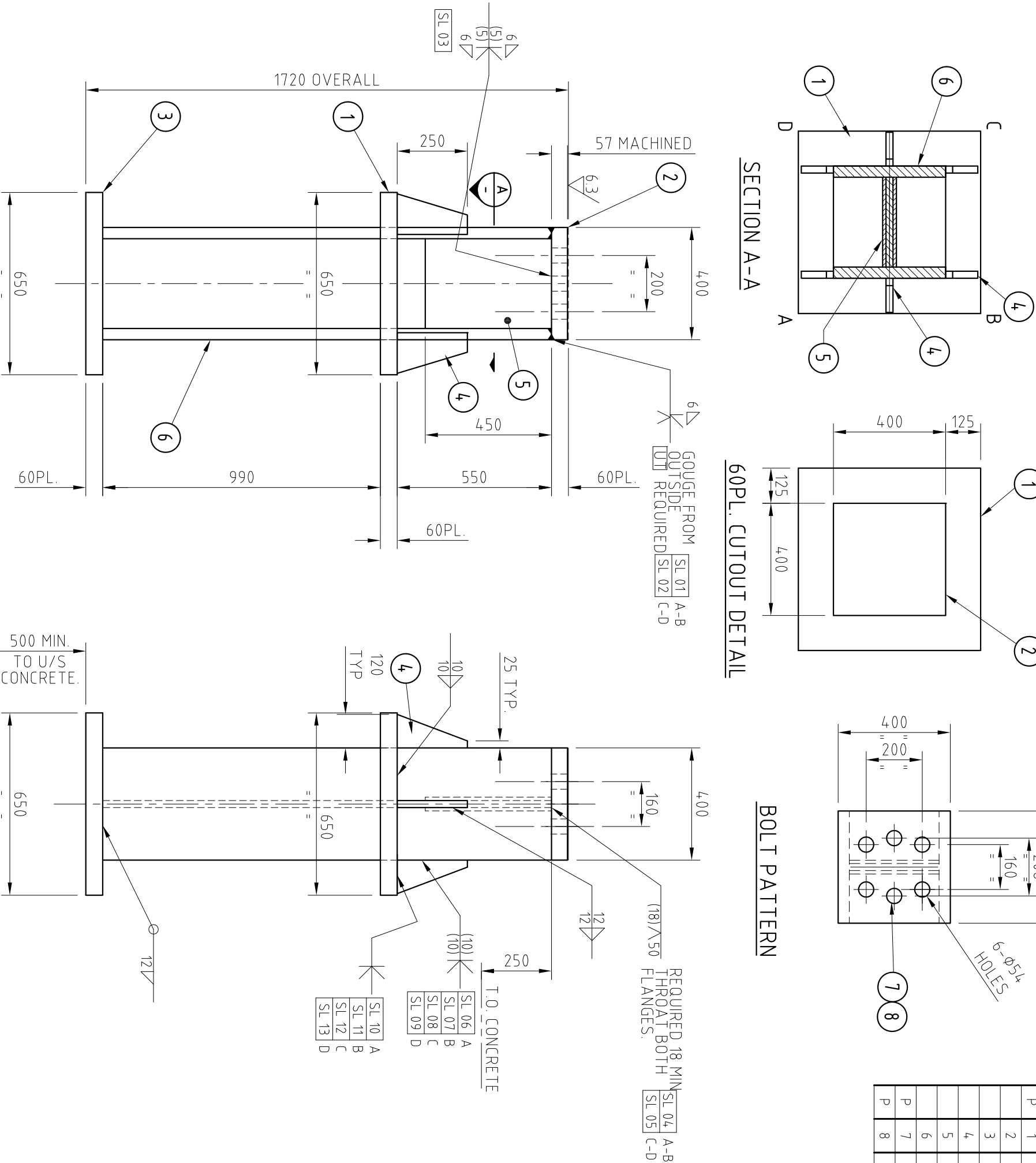


BOLT PATTERN



60PL. CUTOUT DETAIL

SECTION A-A



NOTES

1. ALL WELDING AND PREPARATION TO COMPLY WITH AWS-D1.1 LATEST EDITION.
2. ALL WELDS, UNLESS NOTED, TO BE 6 mm CONTINUOUS FILET WELDS.
3. ALL JOINTS TO BE SEAL WELDED AGAINST CORROSION.
4. ABOVE SIZES DO NOT ALLOW FOR WELD PREPARATION.
5. FOR WELD PROCEDURES AND NDT REQUIREMENTS REFER TO WNS. 7170.063
6. ITEMS MARKED 'P' (PRIMARY) REQUIRE TRACEABILITY TO MECHANICAL AND CHEMICAL MILL CERTIFICATES.
7. ITEM-2 TO BE UL TRASONICALLY TESTED FOR LAMINAR INCLUSIONS

	20.11.06	WNS ADDED	-	AS	B
Checked	29.09.06	ORIGINAL ISSUE TAKEN FROM A3-7170.057	-	A.S.	A
	Date	Revision	ECN	Name	Issue

FAVELLE
FAVCO
A subsidiary of Mubtbah Engineering (M) BHD

Favelle Favco Cranes Pty. Ltd.
A.B.N. 29 067 562 449

Project	First Used On S./No. 14-18-19
TYPE 1296.6C & 1296.6RC TOWERS - (2"BOLT)	

Title STARTER LEG					
Drawn	Checked	Date Drawn	Scale	Sheet	Weight
A.S.	JCF	29.09.06	1:15	1 of 1	957 kg
Approved		Eng. Approved	Drawing Number		
		MP	A3-7170.063		